

# Silicon Quantum Computer

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Quantum Information in Group IV Semiconductors Workshop  
March 28-29, 2003



## Semiconductor Isotope Engineering

### List of stable isotopes

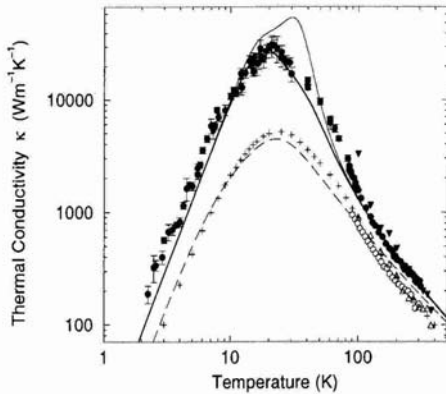
$^{28}\text{Si}$	92.2%		$^{69}\text{Ga}$	60.1%	$\rightarrow 3/2$
$^{29}\text{Si}$	4.7%	$\rightarrow 1/2$	$^{71}\text{Ga}$	39.9%	$\rightarrow 3/2$
$^{30}\text{Si}$	3.1%	(nuclear spin)			(nuclear spin)
$^{70}\text{Ge}$	20.5%		$^{75}\text{As}$	100%	$\rightarrow 3/2$
$^{72}\text{Ge}$	27.4%				
$^{73}\text{Ge}$	7.8%	$\rightarrow 9/2$			
$^{74}\text{Ge}$	36.5%	(nuclear spin)			
$^{76}\text{Ge}$	7.8%				

Mass and nuclear spin  
control through manipulation  
of stable isotopes

99.999%  $^{28}\text{Si}$  possible with \$10k/gram

# Isotope effect on thermal conductivity

Thermal conductivity of 99.86%  $^{28}\text{Si}$



300K 60% increase

400K 40-50% increase

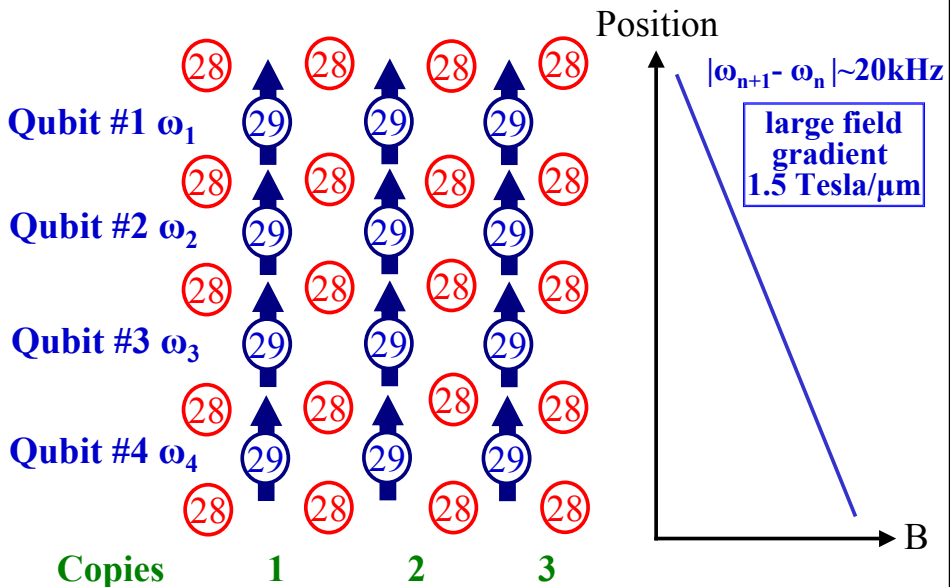
with respect to natural Si

**ISONICS, Golden, CO**

• 99.92%  $^{28}\text{Si}$  epi-layers of 1-100 microns on 4-6 inch Si

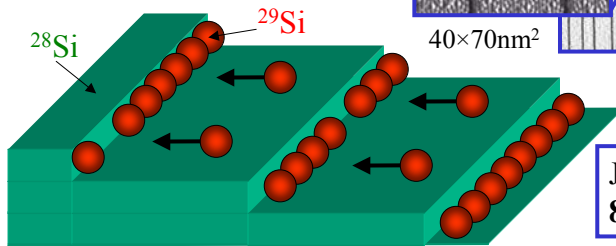
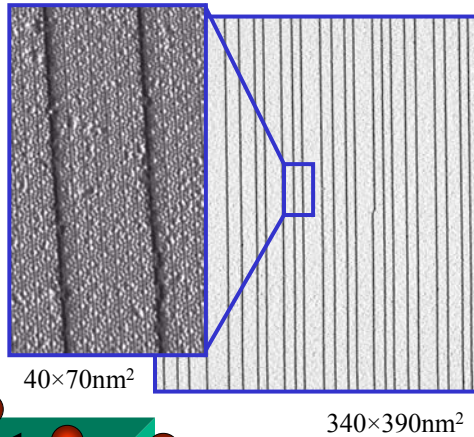
T. Ruf, *et al.* Solid State Commun. 2000

# $^{29}\text{Si}$ nuclear spin quantum computer



# $^{29}\text{Si}$ wire fabrication

- Form regular step arrays on slightly miscut  $^{28}\text{Si}(111)7\times 7$  surface ( $\sim 1^\circ$  from normal)
- Steps are *straight*, with about 1 kink in 20000 sites.
- $^{29}\text{Si}$  chains formed by “Step Decoration” from  $^{28}\text{Si}$  steps
- Angle of miscut controls chain spacing



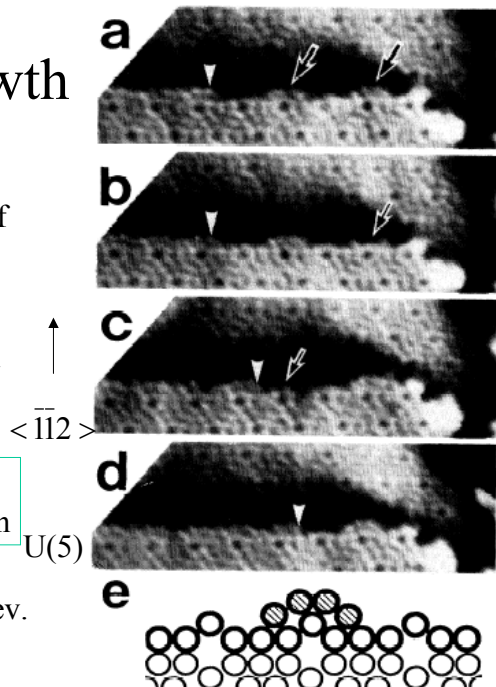
J.-L. Lin, *et al.*, *JAP*  
**84**, 255 (1998)

## Row-by-row growth

The step-flow growth was observed as the appearance of new adatoms at the edge

Short rows are thermally diffused to form a longer row which is energetically stable

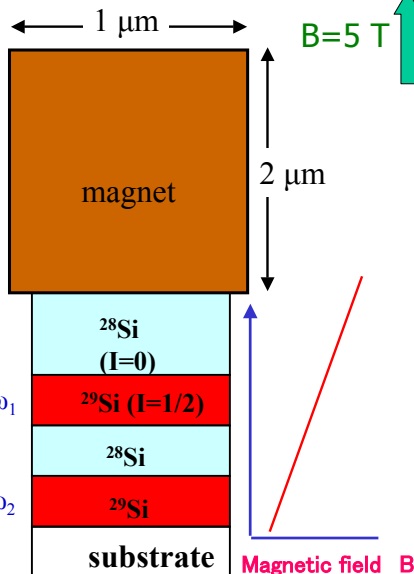
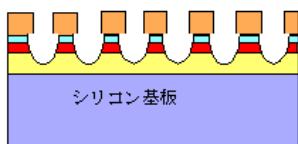
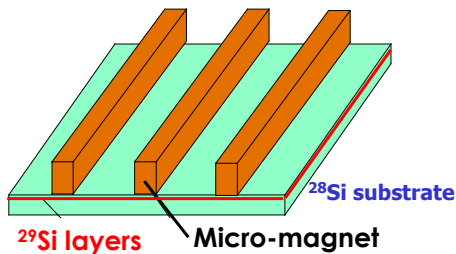
$T_{\text{sub}} \quad 350^\circ\text{C}$   
 Growth rate  $0.8 \times 10^{-2}\text{BL}/\text{min}$



T. Hasegawa, *et al.*, *Phys. Rev.*  
**B48**, 1943 (1995).

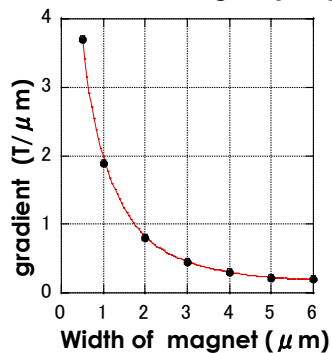
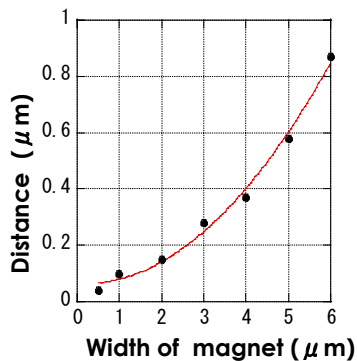
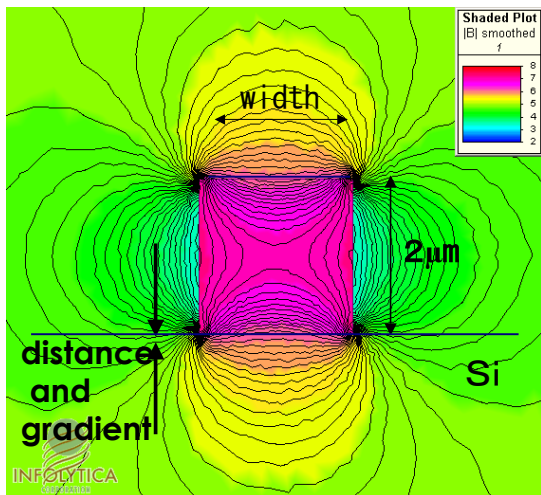
# Short-term goal

Homogeneous and strong gradient



Qubit#1  $\omega_1$   
Qubit#2  $\omega_2$

## Magnetic field simulation



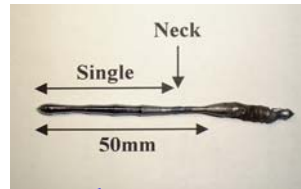
# Enriched Si crystals

Natural abundance

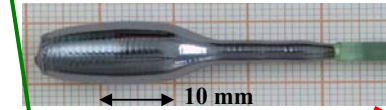
$^{28}\text{Si}$ : 92.2 %

$^{29}\text{Si}$ : 4.7 %

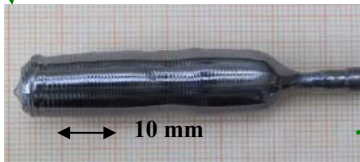
$^{30}\text{Si}$ : 3.1 %



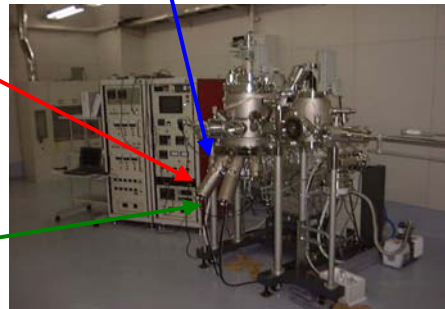
99.92%  $^{28}\text{Si}$  single crystal



99.3%  $^{29}\text{Si}$  single crystal



99.3%  $^{30}\text{Si}$  single crystal



# $^{28}\text{Si}_n / ^{30}\text{Si}_n$ Isotope Superlattices

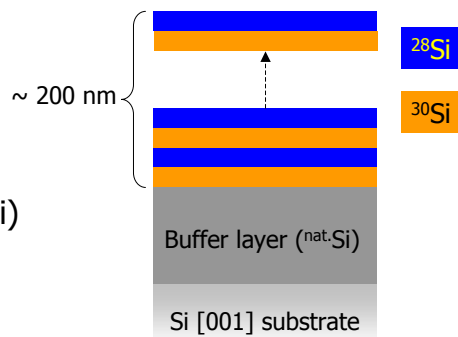
$n$ : # of monolayers

$n = 8, 12, 24$

1 monolayer = 1.36 Å

$^{28}\text{Si}$  layer  $\equiv$  nat.Si (92.2 %  $^{28}\text{Si}$ )

$^{30}\text{Si}$  layer  $\equiv$  98.74 %  $^{30}\text{Si}$



Characterization

Secondary Ion Mass Spectrometry (SIMS)

Raman Spectroscopy



# MBE Equipment

## Growth conditions

Pressure

$\sim 5 \times 10^{-9}$  Torr

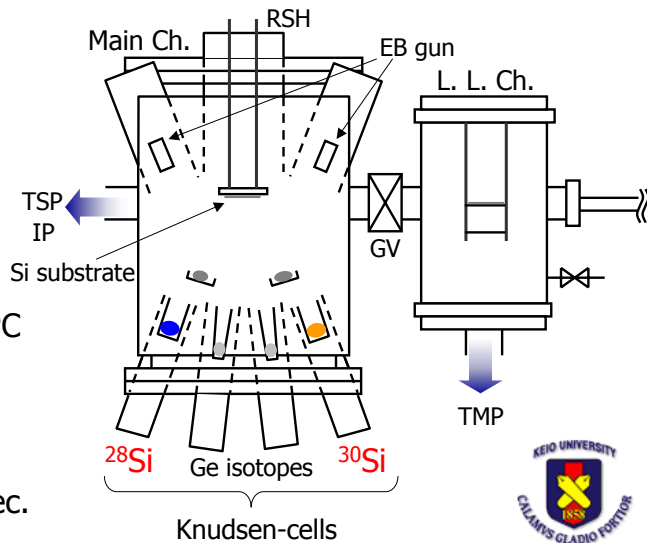
Temperature

Substrate: 650°C

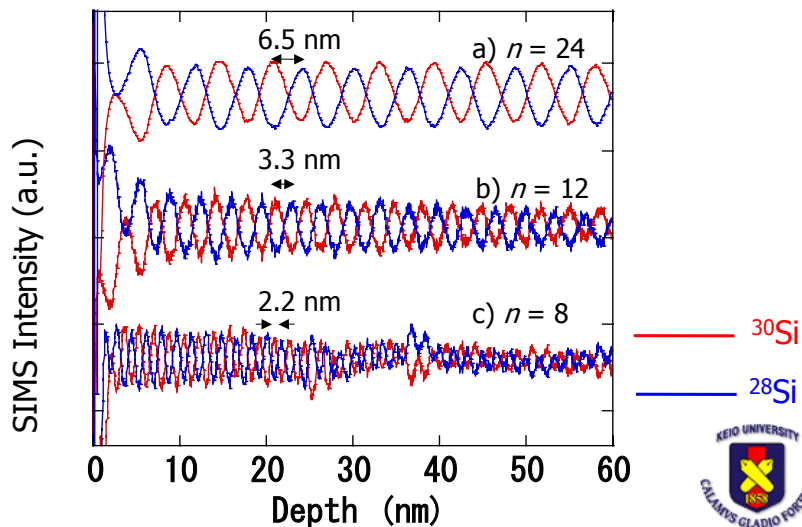
K-cells: 1400°C

Growth rate

0.1 ~ 0.5 Å/sec.

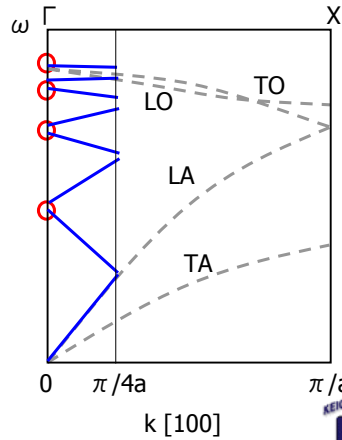
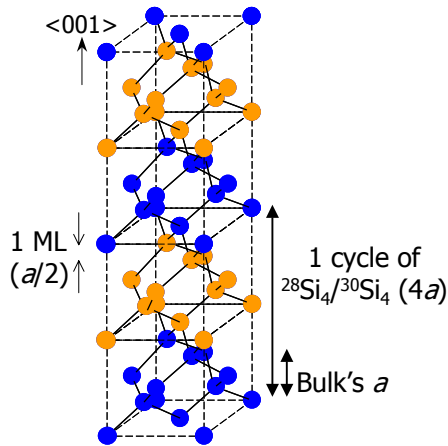


# SIMS of Superlattices

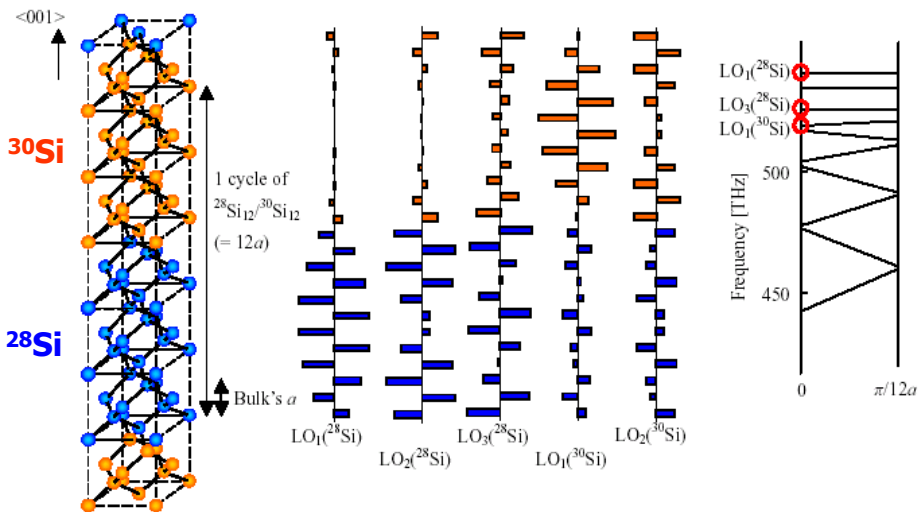


# Phonons of Superlattices

Ex) nat.Si<sub>4</sub>/<sup>30</sup>Si<sub>4</sub> superlattice

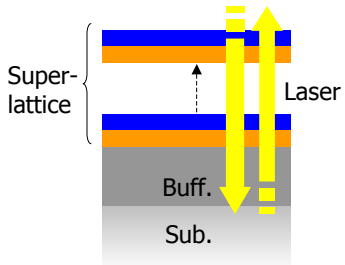


## Vibrational modes in $^{28}\text{Si}_{12}/^{30}\text{Si}_{12}$



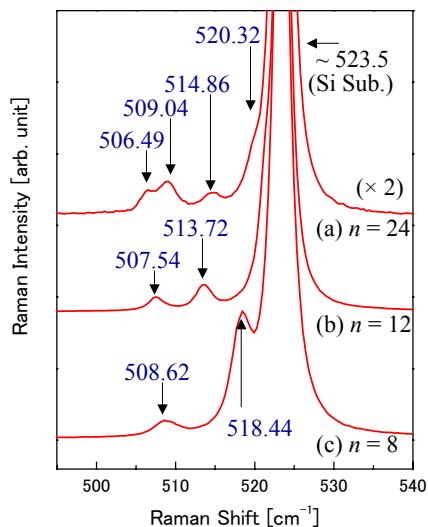
# Raman Spectroscopy

Backscattering geometry

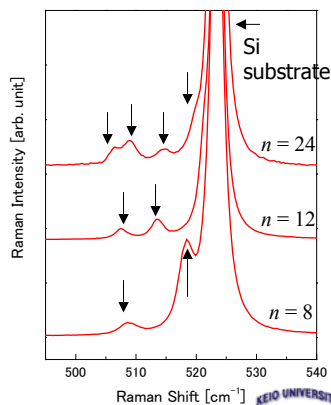
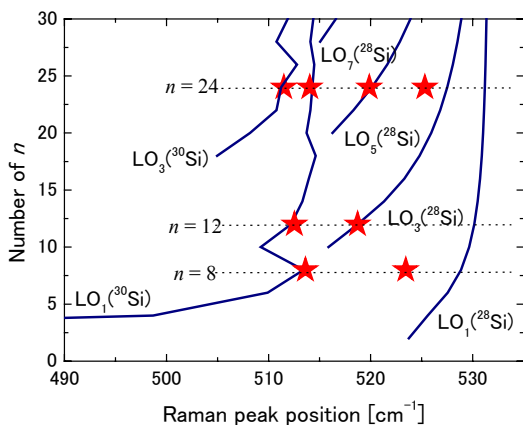


Conditions

- ✓ Ar<sup>+</sup> laser (514.5 nm)
- ✓ ~ 4 K (liq. He)

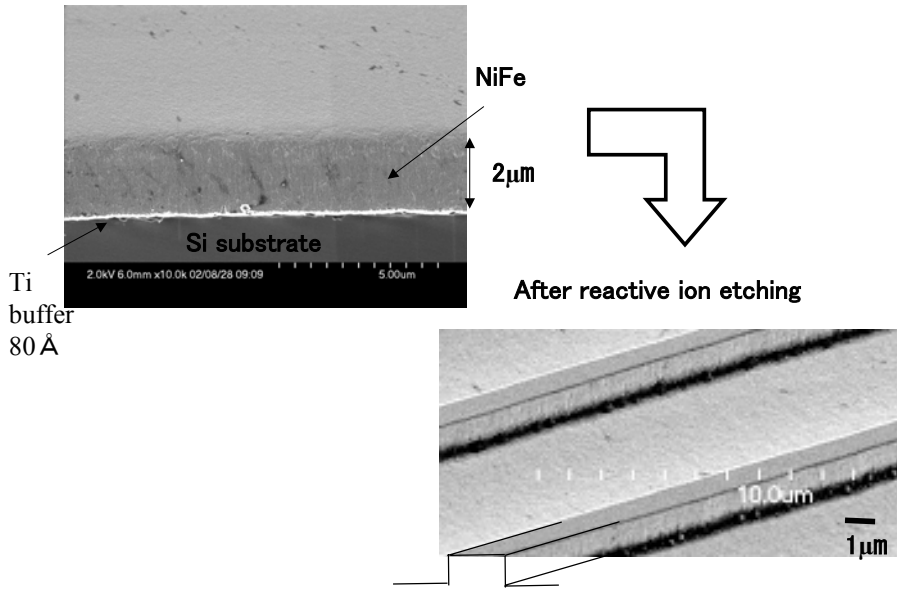


# Comparison with theory



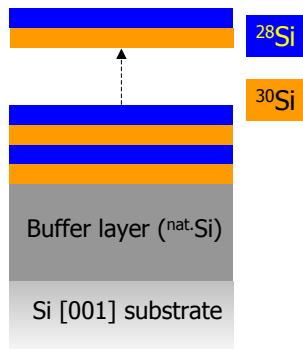


# Sputter growth and reactive ion etching of NiFe



## Conclusion

$^{28}\text{Si}/^{30}\text{Si}$  Isotope Superlattices



Self-Assembled Ge/Si(100) Quantum Dots

(A. V. Kolobov *et al.*,  
APL **81**, 3855 (2002))

